



# Product specification

The **DCS3-050548C1** piezoelectric stack consists of multiple chips which are bonded via epoxy. It offers a maximum displacement of 52.0  $\mu\text{m}$ . The red wire of the electrode serves as the positive terminal (+), and the black wire is the negative terminal (-).

**DCS3-050548C1**

## Performance Parameters

<b>Drive Voltage Range</b>	-30~150 V	<b>Capacitance</b>	4.2 $\mu\text{F} \pm 15\%$
<b>Displacement (Free Stroke) at 150 V</b>	52.0 $\mu\text{m} \pm 15\%$	<b>Dissipation Factor</b>	<2.0%
<b>Hysteresis</b>	<15%	<b>Resonant Frequency</b>	26kHz
<b>Stiffness</b>	19 N/ $\mu\text{m}$	<b>Blocking Force at 150 V</b>	1000N
<b>Curie Temperature</b>	230 °C	<b>Operating Temperature</b>	-25 ~ 130 °C
<b>Product Size</b>	L: 5.0mm	<b>Outer Dimensions</b>	L: 5.2 $\pm 0.2\text{mm}$
	W: 5.0mm		W: 7.2 $\pm 0.2\text{mm}$
	H: 48.0mm		H: 50.5 $\pm 0.1\text{mm}$

- All specifications are quoted at 25°C, unless otherwise stated.
- The displacement may vary slightly for different loads, and the maximum displacement occurs when used with the recommended load.

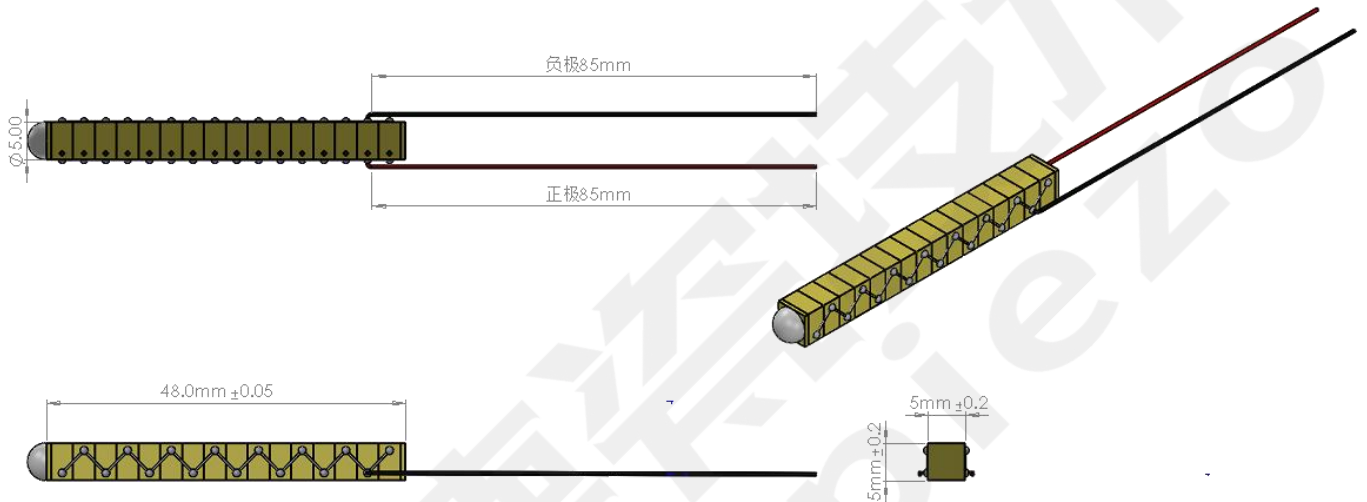
Guangdong DCpiezo Technology Co., Ltd.

<http://www.dc-piezo.com> Tel:+86 13798552005 WeChat:13798552005 Email:dcpiezo@163.com

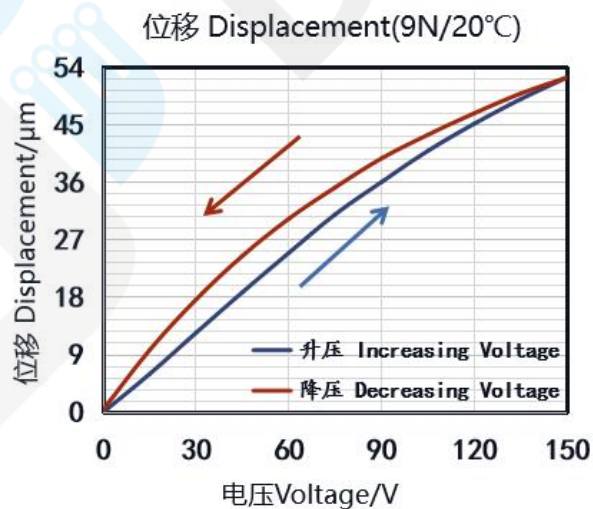


# Product specification

## Product Size



## Performance Curve



- These temperature rises were measured after applying a sine-wave drive voltage ranging from 0 to 150V at the specified frequency for 10 minutes.

Guangdong DCpiezo Technology Co., Ltd.

<http://www.dc-piezo.com> Tel: +86 13798552005 WeChat: 13798552005 Email: dcpiezo@163.com



# Product specification

## Matters Needing Attention

### 1. Storage Conditions & Precautions:

Temperature:  $<50^{\circ}\text{C}$ , Humidity:  $<40\%\text{Rh}$ . Avoid impact and compression. Store in vacuum-sealed bags for long-term preservation. When not in use, connect to a resistive discharge ( $\geq 100\text{k}\Omega$ ) or short-circuit (for low-capacitance ceramics).

### 2. Operating Conditions & Precautions:

Temperature: Maximum operating temperature  $\leq 130^{\circ}\text{C}$  (preferably  $<60^{\circ}\text{C}$ ). Add heat dissipation measures if temperature exceeds  $80^{\circ}\text{C}$ .

Humidity:  $<50\%\text{Rh}$ . In high-humidity environments, preheat at low voltage before use to avoid creepage discharge.

Dust Avoidance: Dust adhesion on ceramic surfaces may reduce insulation resistance.

Clearance: Maintain a gap  $>1.6\text{mm}$  between ceramics and other conductors.

Safety: Do not immerse piezoelectric stacks in organic solvents or expose to flammable gases/liquids.

### 3. Assembly Precautions:

Polarity: Red wire = positive (+), black wire = negative (-). Reverse polarity may cause mechanical failure.

Handling: Handle with care to avoid impact. Wear gloves to prevent oil contamination.

Fit Tolerance: Assemble with clearance fit first, then tighten. Avoid interference fit to prevent ceramic compression.

Electrostatic Protection: Maintain  $>1.6\text{mm}$  gap between ceramics and metal parts to avoid static discharge.

Adhesive Bonding: Ensure flat bonding surfaces and remove excess glue to minimize contamination.

Soldering: Limit contact time under high temperature to  $<1$  second to protect ceramics and coatings.

High-Temperature Assembly: Control temperature  $<120^{\circ}\text{C}$  to prevent depolarization, adhesive failure, or coating damage.

### 4. Preload Instructions:

Load Application: Apply external load to the center of the stack or distribute uniformly on the

Guangdong DCpiezo Technology Co., Ltd.



## Product specification

mounting surface. Ensure contact surfaces are flat and smooth.

Force Direction: Piezoelectric stacks can only withstand axial forces. Shear or torsional forces may cause mechanical failure.

Preload Force: Preload should not exceed 40% of maximum blocking force, and its direction must align with the motion axis to minimize shear stress.

